THAMES RIVER BASIN

WATERFORD, CONNECTICUT MILLER POND DAM 00154

PHASE I INSPECTION REPORT NATIONAL DAM INSPECTION PROGRAM

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DEPARTMENT OF THE ARMY
NEW ENGLAND DIVISION, CORPS OF ENGINEERS
WALTHAM, MASS. 02154

AUGUST 1980

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19. KEY WORDS (Continue on reverse side if necessary and identify by block number)

DAMS, INSPECTION, DAM SAFETY,

Thames River Basin Waterford, Conn.

20. ABSTRACT (Continue on reverse side if necessary and identify by block number)

The dam has total length of approximately 425 ft. and consists of an embankment section with upstream and downstream masonry faces and a masonry spillway section. The dam is 19.5 ft. in height. Based upon the visual inspection at the site and past performance, the project is judged to be in poor condition. Miller Pond Dam is classified as a high hazard, small size dam. The test flood range to be considered is from one-half to full PMF.

BRIEF ASSESSMENT

PHASE I INSPECTION REPORT

NATIONAL PROGRAM OF INSPECTION OF DAMS

Name of Dam:	MILLER POND DAM
Inventory Number:	CT 00154
State Located:	CONNECTICUT
County Located:	NEW LONDON
Town Located:	WATERFORD
Stream:	HUNTS BROOK
Owner:	HERBERT SCHACHT
Date of Inspection:	MARCH 20, 1980
Inspection Team:	PETER HEYNEN, P.E.
	MURALI ATLURU, P.E.
	MIRON PETROVSKY
	THEODORE STEVENS

The dam, built in the 1870's, has a total length of approximately 425 feet and consists of an embankment section with upstream and downstream masonry faces and a masonry spillway section (See Sheet B-1). The top of the embankment section, at elevation 83.5±, varies in width from approximately 14 to 40 feet and is 3.5 feet above the spillway crest. The dam is 19.5 feet in height above the old streambed of Hunts Brook and, with the pond level to the top of the dam, impounds approximately 700 acre-feet of water. The spillway is an 87.8 foot long broad-crested weir located at the right end of the dam and is founded on bedrock. A 4' x 4.5' masonry highlevel outlet culvert through the spillway section, at invert elevation 74.0±, is located near the right abutment of the spillway. A 2'x3' masonry low-level outlet culvert, at invert elevation 64.0±, is located in the earthfill section of the dam.

Based upon the visual inspection at the site and past performance, the project is judged to be in poor condition. There are areas which require monitoring and/or maintenance such as: seepage at several locations on the downstream face and toe of the dam, seepage of the low-level outlet culvert, the inoperable low-level outlet gate, eroded areas on the top of the dam, deteriorated masonry at several locations on the dam, and possible erosion or undermining due to high velocity flows along the downstream toe of the spillway and dam.

In accordance with the Army Corps of Engineers' Guidelines, Miller Pond Dam is classified as a high hazard, small size dam. The test flood range to be considered is from one-half to full Probable Maximum Flood (PMF). The test flood for Miller Pond Dam is equivalent to the ½ PMF. Peak inflow to the reservoir at the ½ PMF is 8,610 cubic feet per second (cfs); peak outflow is 7,730 cfs with the dam overtopped by 2.7 feet. The spillway capacity with the reservoir level to the top of the dam is 1,610 cfs, which is equivalent to 21% of the routed test flood outflow.

It is recommended that the owner retain the services of a registered professional engineer to perform a more detailed hydraulic analysis of the adequacy of the existing project discharge Other items of importance are grading of the top of the dam to eliminate eroded areas, repair of the low-level outlet gate, repair of deteriorated masonry, inspection of the toe of the spillway and dam during no flow conditions and determination of the significance; of all seepage. Recommendations made by the engineer should be implemented by the owner.

The above recommendations and further remedial measures presented in Section 7 should be instituted within one year of the

owner's receipt of this report

Project Manager - Geotechnical

Cahn Engineers, Inc.

C. Michael Hofton Department Head

Cahn Engineers, Inc.

This Phase I Inspection Report on Miller Pond Dam has been reviewed by the undersigned Review Board members. In our opinion, the reported findings, conclusions, and recommendations are consistent with the Recommended Guidelines for Safety Inspection of Dams, and with good engineering judgment and practice, and are hereby submitted for approval.

ARAMAST MAHTESIAN, Member Geotechnical Engineering Branch Engineering Division

CARNEY M. TERZIAN, Member Design Branch Engineering Division

RICHARD DIBUONO, Chairman Water Control Branch Engineering Division

APPROVAL RECOMMENDED:

JOE B. FRYAR Chief, Engineering Division

PREFACE

This report is prepared under guidance contained in the Recommended Guidelines for Safety Inspection of Dams, for Phase I Investigations. Copies of these guidelines may be obtained from the Office of Chief of Engineers, Washington, D.C. 20314. The purpose of a Phase I Investigation is to identify expeditiously those dams which may pose hazards to human life or property. The assessment of the general condition of the dam is based upon available data and visual inspection. Detailed investigation, and analyses involving topographic mapping, subsurface investigations, testing, and detailed computational evaluations are beyond the scope of a Phase I Investigation; however, the investigation is intended to identify any need for such studies.

In reviewing this report, it should be realized that the reported condition of the dam is based on observations of field conditions at the time of inspection along with data available to the inspection team. In cases where the reservoir was lowered or drained prior to inspection, such action, while improving the stability and safety of the dam, removes the normal load on the structure and may obscure certain conditions which might otherwise be detectable if inspected under the normal operating environment of the structure.

It is important to note that the condition of a dam depends on numerous and constantly changing internal and external conditions, and is evolutionary in nature. It would be incorrect to assume that the present condition of the dam would necessarily represent the condition of the dam at some point in the future. Only through continued care and inspection can there be any chance that unsafe conditions will be detected.

Phase I inspections are not intended to provide detailed hydrologic and hydraulic analyses. In accordance with the established Guidelines, the Spillway Test Flood is based on the estimated "Probable Maximum Flood" for the region (greatest reasonably possible storm runoff), or fractions there of. Because of the magnitude and rarity of such a storm event, a finding that a spillway will not pass the test flood should not be interpreted as neccessarily posing a highly inadequate condition. The test flood provides a measure of relative spillway capacity and serves as an aid in determining the need for more detailed hydrologic and hydraulic studies, considering the size of the dam, its general condition and the downstream damage potential.

The Phase I Investigation does not include an assessment of the need for fences, gates, no-trespassing signs, repairs to existing fences and railings and other items which may be needed to minimize trespass and provide greater security for the facility and safety to the public. An evaluation of the project for compliance with OSHA rules and regulations is also excluded.

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OVERVIEW PHOTO (February, 1980)

US ARMY ENGINEER DIV. NEW ENGLAND CORPS OF ENGINEERS WALTHAM, MASS.

CAHN ENGINEERS INC. WALLINGFORD, CONN. ENGINEER NATIONAL PROGRAM OF

INSPECTION OF NON-FED DAMS

Miller Pond Dam

Hunts Brook

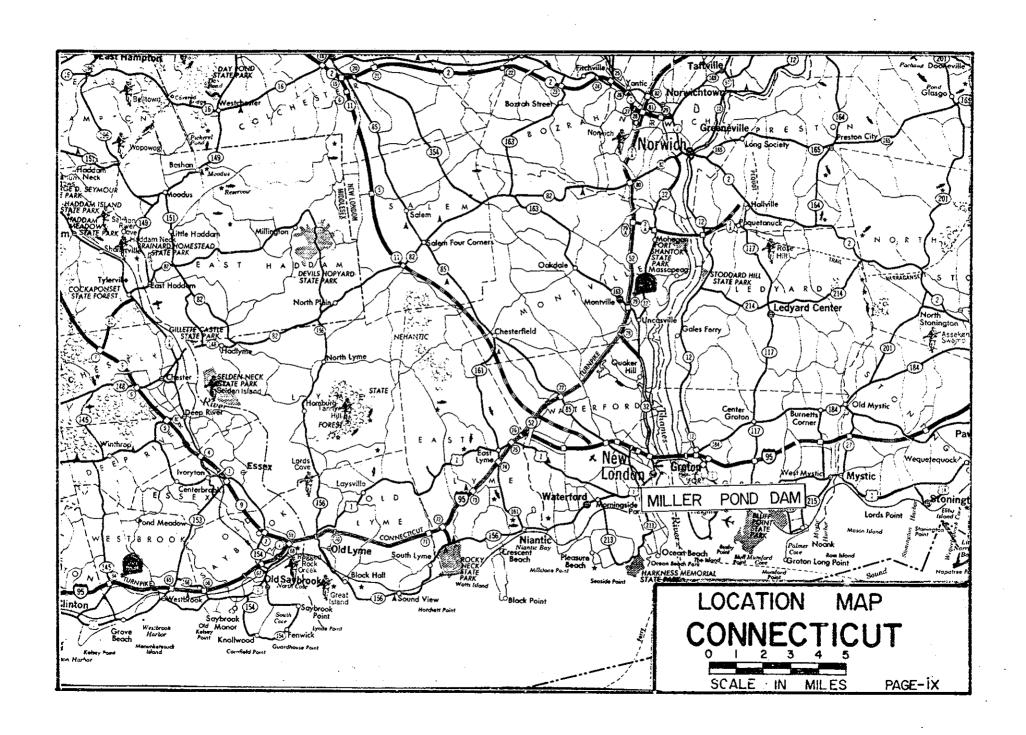
Waterford

CONNECTICUT

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PHASE I INSPECTION REPORT

MILLER POND DAM

SECTION 1 - PROJECT INFORMATION

1.1 GENERAL

- a. Authority Public Law 92-367, August 8, 1972, authorized the Secretary of the Army, through the Corps of Engineers, to initiate a National Program of Dam Inspection throughout the United States. The New England Division of the Corps of Engineers has been assigned the responsibility of supervising the inspection of dams within the New England Region. Cahn Engineers, Inc. has been retained by the New England Division to inspect and report on selected dams in the State of Connecticut. Authorization and notice to proceed were issued to Cahn Engineers, Inc. under a letter of April 14, 1980 from William E. Hodgson, Jr. Colonel, Corps of Engineers. Contract No. DACW 33-80-C-0052 has been assigned by the Corps of Engineers for this work.
- b. <u>Purpose of Inspection Program</u> The purposes of the program are to:
 - 1. Perform technical inspection and evaluation of non-federal dams to identify conditions requiring correction in a timely manner by non-federal interests.
 - 2. Encourage and prepare the States to quickly initiate effective dam inspection programs for non-federal dam.
 - 3. To update, verify and complete the National Inventory of Dams.
- c. Scope of Inspection Program The scope of this Phase I inspection report includes:
 - 1. Gathering, reviewing and presenting all available data as can be obtained from the owners, previous owners, the state and other associated parties.
 - 2. A field inspection of the facility detailing the visual condition of the dam, embankments and appurtenant structures.
 - 3. Computations concerning the hydraulics and hydrology of the facility and its relationship to the calculated flood through the existing spillway.
 - 4. An assessment of the condition of the facility and corrective measures required.

It should be noted that this report does not pass judgement on the safety or stability of the dam other than on a visual basis. The inspection is to identify those features of the dam which need corrective action and/or further study.

1.2 DESCRIPTION OF PROJECT

- a. Location The dam is located on Hunt's Brook in a rural area of the Town of Waterford, County of New London, State of Connecticut. The dam is shown on the U.S.G.S. Montville Quadrangle Map having coordinates latitude N41⁰24.4' and longitude W72⁰07.9'.
- b. Description of Dam and Appurtenances As shown on Sheet B-1, the 20 foot high dam is a masonry and earthfill gravity structure, probably founded on bedrock for its entire length. The project is approximately 425 feet in length, consisting of an approximately 335 foot long dogleg shaped earthfill section with upstream and downstream vertical masonry faces and an 87.8 foot long masonry spillway. There is a high-level outlet through the spillway section and a low-level outlet through the earthfill and masonry section.

The 87.8 foot long spillway, at the right end of the dam, is a broad-crested masonry weir of trapezoidal cross-section with a shallow, gravelly approach channel and a nearly vertical downstream face. The spillway discharges onto a large expanse of exposed bedrock at the toe of the dam.

The earthfill and masonry section has a maximum height of approximately 19.5 feet and a top elevation 3.5 feet above the spillway crest. It is approximately 14 feet wide near its left end, widening to a maximum of approximately 40 feet near its center.

A metal sluice gate controls flow through a 2'x3' masonry low-level culvert through the embankment; however, there is no mechanism with which to raise the gate. An approximately 4'x4.5' high-level outlet with upstream masonry training walls is located near the right end of the spillway. There is no gate or operating mechanism for this outlet; however, there are slots in the training walls in which stoplogs may be placed.

- c. Size Classification SMALL The dam impounds 700 acrefeet of water with the lake level to the top of the dam, which is 19.5 feet above the old streambed. According to the U.S. Army Corps of Engineers' Recommended Guidelines, a dam with this storage capacity is classified as small in size.
- d. <u>Hazard Classification</u> HIGH If the dam were breached, there is potential for loss of more than a few lives and extensive property damage to at least 3 houses approximately 8 feet above the streambed of Hunt's Brook in a rural area off of Bloomingdale Road approximately 3700 feet downstream of the dam. A secondary impact area, where 3 more structures including 2 houses, would be affected by a breach of the dam, is approximately 6,200 feet from the dam (See Sheet D-1).

e. Ownership - Mr. Herbert Schacht
Hunts Brook Rd.
Waterford, Ct. 06385
Tel.: (203) 443-8074 (Home)
(203) 442-9454 (Office)

The dam was originally built and owned by the Miller family. The Schacht family acquired the property in 1931.

- f. Operator Mr. Herbert Schacht (See above)
- g. <u>Purpose</u> The wooded area around the pond is used for recreational purposes by the Waterford Country Day School.
- h. Design and Construction History The following information is believed to be accurate, based on the available data and correspondence and an interview with the owner of the dam. The dam was constructed around 1873 to supply water to a downstream factory. There is no record of any alterations or repairs to the dam until 1963, at which time the low-level outlet gate was repaired, trees and brush on the dam and at its base were removed, the masonry faces of the dam were repointed and dead trees were removed from the spillway.
- i. Normal Operational Procedures The low-level outlet for the dam is kept in a closed position and the high-level outlet is kept open. No formal operational procedures exist.

1.3 PERTINENT DATA

- a. Drainage Area The drainage area is 10.5 square miles of relatively undeveloped, rolling terrain.
- b. <u>Discharge at Damsite</u> Discharge is over the spillway, through the high-level outlet in the spillway section and through the low-level outlet in the masonry and earthfill section.
 - 1. Outlet Works (Conduits):

4'x4.5' masonry culvert at invert el. 74.0+

240+ cfs (pond level at top of dam)

2'x3' masonry culvert at invert el. 64.0+

200+ cfs (pond level at top of dam)

2. Maximum flood at damsite:

Not known

3. Ungated spillway capacity at top of dam el. 83.5±:

1,610 cfs

4. Ungated spillway capacity at test flood el. 86.2:

3,800 cfs

5.	Gated spillway capacity at normal pool:	N/A
6.	Gated spillway capacity at test flood:	N/A
7.	Total spillway capacity at test flood el. 86.2:	3,800 cfs
8.	Total project discharge at top of dam el. 83.5:	2,050 cfs
9,	Total project discharge at test flood el. 86.2:	7,730 cfs
	Elevations (National Geodetic Vertices spillway crest elevation of 80.0)	cal Datum based on
1.	Streambed at toe of dam:	64.0 <u>+</u>
2.	Maximum tailwater:	N/A
3.	Upstream portal invert diversion tunnel:	N/A
4.	Recreation pool:	N/A
5.	Full flood control pool:	N/A
6.	Spillway crest (ungated):	80.0 (assumed datum)
7		Not known
, •	Design Surcharge (Original):	NOC KHOWII
	Design Surcharge (Original): Top of dam:	83.5 <u>+</u>
8.		
8. 9.	Top of dam:	83.5 <u>+</u>
8. 9. d.	Top of dam: Test flood surcharge:	83.5 <u>+</u>
8. 9. d. 1.	Top of dam: Test flood surcharge: Reservoir Length	83.5 <u>+</u> 86.2
8. 9. d. 1. 2.	Top of dam: Test flood surcharge: Reservoir Length Normal pool:	83.5 <u>+</u> 86.2 3,400 <u>+</u> ft.
8. 9. d. 1. 2.	Top of dam: Test flood surcharge: Reservoir Length Normal pool: Flood control pool:	83.5 <u>+</u> 86.2 3,400 <u>+</u> ft. N/A
8. 9. d. 1. 2. 3.	Top of dam: Test flood surcharge: Reservoir Length Normal pool: Flood control pool: Spillway crest pool:	83.5± 86.2 3,400± ft. N/A 3,400± ft.
8. 9. d. 1. 2. 3.	Top of dam: Test flood surcharge: Reservoir Length Normal pool: Flood control pool: Spillway crest pool: Top of dam pool:	83.5± 86.2 3,400± ft. N/A 3,400± ft. 3,500± ft.
8. 9. d. 1. 2. 3. 4. 5.	Top of dam: Test flood surcharge: Reservoir Length Normal pool: Flood control pool: Spillway crest pool: Top of dam pool: Test flood pool:	83.5± 86.2 3,400± ft. N/A 3,400± ft. 3,500± ft.

3.	Spillway crest pool:	410+ acre-ft.
4.	Top of dam pool:	700 <u>+</u> acre-ft.
5.	Test flood pool:	950+ acre-ft.
f.	Reservoir Surface	
1.	Normal pool:	77± acres
2.	Flood control pool:	N/A
3.	Spillway crest pool:	77 <u>+</u> acres
4.	Top of dam pool:	90 <u>+</u> acres
5.	Test flood pool:	99 <u>+</u> acres
g.	Dam	
1.	Type:	Masonry and earthfill
2.	Length:	425 <u>+</u> ft.
3.	Height:	19.5 <u>+</u> ft.
4.	Top width:	Varies $40 \pm ft$. max. $14 \pm ft$. min.
5.	Side slopes:	Vertical (Upstream) Vertical (Downstream)
6.	Zoning:	N/A
7.	Impervious Core:	Not known
8.	Cutoff:	Not known
9.	Grout Curtain:	N/A
10.	Other:	N/A
h.	Diversion and Regulatory Tunnel - N	/A
i.	Spillway	
1.	Type:	Broad-crested masonry weir
2.	Length of weir:	87.8 ft.
3.	Crest elevation:	80.0 (assumed datum)

4. Gates:

5. Upstream Channel: Shallow, gravel bottom

6. Downstream Channel: Exposed bedrock

7. General: Downstream face is at

slight batter

N/A

j. Regulating Outlets - The outlets are a high-level outlet through the spillway section and a low-level outlet through the masonry and earthfill section.

High-Level Outlet

1. Invert: 74.0+

2. Size: 4'x4.5'

3. Description: Masonry culvert

4. Control mechanism: None

5. Other: Slots for stop logs

Low-Level Outlet

1. Invert: 64.0+

2. Size: 2'x3'

3. Description: Masonry culvert

4. Control Mechanism: None in place

5. Other: Gate in closed position

SECTION 2: ENGINEERING DATA

2.1 DESIGN DATA

The available data consists of inventory data by the State of Connecticut, correspondence concerning the 1963 repairs to the dam, and drawings of the 1963 repairs by W.A. Morse, Civil Engineer (See Appendix B).

The drawings and correspondence indicate the design features stated previously in this report.

2.2 CONSTRUCTION DATA

The available data consists of an inspection report by B. H. Palmer for the Connecticut Water Resources Commision concerning the 1963 repairs (Page B-6).

2.3 OPERATIONS DATA

Lake level readings are not taken. It is not known if the spillway capacity of the dam has ever been exceeded. No formal operations records are known to exist.

2.4 EVALUATION OF DATA

- a. Availability Available data was provided by the State of Connecticut; Chandler, Palmer and King, Engineers and the owner. The owner made the project available for visual inspection.
- b. Adequacy The limited amount of detailed engineering data available was generally inadequate to perform an in-depth assessment of the dam, therefore, the final assessment of this dam must be based primarily on visual inspection, performance history, hydraulic computations of spillway capacity and hydrologic estimates.
- c. Validity A comparison of record data and visual observations reveals no significant discrepancies in the record data.

SECTION 3: VISUAL INSPECTION

3.1 FINDINGS

a. General - The general condition of the project is poor. The inspection revealed several areas requiring maintenance, repair and monitoring. At the time of the inspection, the pond level was at elevation 77.8, i.e. 5.7 feet below the top of the dam with water flowing through the high-level spillway outlet.

b. Dam

Top of Dam - The top of the embankment is grass covered with a heavy growth of brush and large trees. Towards the right end of the top of the dam, adjacent to the spillway, an eroded area approximately 6 feet by 6 feet and 6 inches in depth was noted (Photo 1). From this area, erosion of the earthfill extends to the spillway along the upstream masonry wall, which is severely damaged and displaced.

Upstream Face - The upstream masonry face of the dam is in fair condition. The northern (left) area of this face is covered by brush and trees growing along the shoreline upstream of the dam. There are open and cracked mortar joints on the masonry face.

Downstream Face - There is extensive seepage and a large wet area near the toe of the downstream face at a distance of approximately 50 feet to the left of the low-level outlet. The seepage was flowing both through the masonry joints and probably from the base of the dam. The general seepage flow rate in this zone was about 30 gallons per minute (gpm), or more, with separate leaks of up to 10 gpm (Photo 3). In this area, many mortar joints were cracked and leached. The toe of the dam is covered by heavy brush and large trees. One wet area was encountered at a higher elevation than the area described above and had a flow rate at about 1 gpm.

Spillway - The masonry spillway crest is in good condition. No visible cracks or deteriorated zones were observed on the crest (Photo 2). Substantial tree growth and wood debris were noted on the upstream slope of the spillway (Photo 4). The downstream face had some cracking in the mortar joints and severalseeps, with a total flow of approximately 3 gpm, in the area of the high-level outlet.

No visible deterioration of the almost submerged high-level spillway outlet was noted. The upstream stone training walls of the outlet are damaged, with partially displaced and fallen stones (Photo 5).

The spillway discharge channel is of exposed bedrock and does not have distinct limits. Approximately one-half of the spillway discharge was running along the toe of the spillway and dam with high velocities, and could cause erosion or undermining along the toe.

- c. Appurtenant Structures The sluice gate stem of the low-level outlet culvert through the earthfill masonry dam is broken and the sluice gate, presently in a closed position, is not operable. However, a considerable flow (approximately 30 gpm) through the culvert, was observed at its outlet (Photo 6). Most of the flow observed at the outlet is entering the culvert from the surrounding body of the dam.
- d. Reservoir The area surrounding the pond is generally wooded and undeveloped except for the Connecticut Turnpike which is adjacent to the northwestern shore of the pond.
- e. <u>Downstream Channel</u> The downstream channel is the natural streambed of Hunts Brook.

3.2 EVALUATION

Based upon the visual inspection, the project is assessed as being in poor condition. The following features which could influence the future condition and/or stability of the project were identified.

- Significant seepage through the foundation and the masonry, accompanied by leaching of the cement mortar joints, could weaken the masonry and create stability problems.
- 2. Constant high velocity flow through the high-level outlet may be causing erosion of its upstream training walls.
- 3. The high velocity flow running along the downstream toe of the spillway and the dam could lead to deterioration and undermining of the masonry at the toe.
- 4. The lack of an operable mechanism for the sluice gate does not permit use of the low-level outlet in emergency situations.
- 5. The trees growing on the crest and masonry faces of the dam and on the upstream slope of the spillway can cause weakness of the masonry and additional seepage by penetration of tree roots.
- 6. Seepage from the body of the dam into the low-level outlet culvert could threaten the stability of the dam due to a loss of soil from the body of the embankment.

SECTION 4: OPERATIONAL AND MAINTENANCE PROCEDURES

4.1 OPERATIONAL PROCEDURES

- a. <u>General</u> Lake level readings are not taken and no regulating procedures are followed at the dam.
- b. Description of Any Warning System in Effect No formal warning system is in effect. The owner reports that he is at the dam during large storms and calls local officials if he detects a problem.

4.2 MAINTENANCE PROCEDURES

- a. General There is no formal program of maintenance or inspection of the dam; however, the owner does perform periodic informal inspections.
- b. Operating Facilities No formal program for maintenance of operating facilities is in effect. The low-level outlet gate was last operated in 1963.

4.3 EVALUATION

The operation and maintenance procedures are generally poor. A formal program of operations and maintenance procedures should be implemented, including documentation to provide complete records for future reference. Also, a formal warning system should be developed and implemented within the time frame indicated in Section 7.1c. Remedial operation and maintenance recommendations are presented in Section 7.3.

SECTION 5: EVALUATION HYDRAULIC/HYDROLOGIC FEATURES

5.1 GENERAL

The watershed is 10.5 square miles of mostly wooded rolling terrain and is sparsely developed. The dam is located on Hunts Brook and has an 87.8 ft. long stone masonry spillway to the right. The spillway section has a high-level outlet with invert elevation 74.0 and the dam section has a low-level outlet with invert elevation 64.0. The high-level outlet has no gate and the low-level outlet is inoperable. The storage of the project is estimated to be 410 acre-feet with the pond level at the spillway crest and 700 acre-feet with the pond level at the top of the dam.

5.2 DESIGN DATA

No hydraulic or hydrologic design data or computations could be found for the original construction.

5.3 EXPERIENCE DATA

The maximum discharge at the dam site is not known and no information was found to indicate that there have been any problems (including overtopping) arising at the dam.

5.4 VISUAL OBSERVATIONS

The spillway is founded on rock and the discharge section immediately downstream of the structure has some obstructions such as boulders, brush and a tree; however, these conditions would have very little effect on the hydraulic performance of the dam.

5.5 TEST FLOOD ANALYSIS

Based upon the U.S. Army Corps of Engineers "Preliminary Guidance for Estimating Maximum Probable Discharges" dated March, 1978, the watershed classification (Rolling) and the watershed area of 10.5 square miles, a Probable Maximum Flood (PMF) of 17,200 cubic feet per second (cfs) or 1640 cfs per square mile is estimated at the damsite. In accordance with the size (small) and hazard (high) classification, the range of test floods to be considered is from the ½ PMF to the PMF. Based upon the severity of the downstream hazard, the test flood for Miller Pond Dam is equivalent to the ½ PMF. Assuming the pond level at the spillway crest at the beginning of the test flood, peak inflow is 8,610 cfs; peak outflow is 7,730 cfs with the dam overtopped by 2.7 feet. The spillway capacity to the top of the dam is 1610 cfs which is equivalent to 21% of the routed test flood outflow (Appendix D-10, D-11).

5.6 DAM FAILURE ANALYSIS

The dam failure analysis is based on the April, 1978 Army Corps of Engineers "Rule of Thumb Guidance for Estimating Downstream Dam Failure Hydrographs." With the reservoir level at the top of the dam, peak prefailure outflow would be about 1860 cfs and the peak failure outflow from a breach of the dam would total about 12,000 cfs. Based on an examination of the conditions downstream of the dam, it is assumed that attenuation of the flood volume would be insignificant and hence the peak flow rate at the impact areas is taken as 12,000 cfs in this analysis.

A breach of the dam would result in a rise of 5.2 feet in the water level of the stream at the initial impact area, located 3700 feet downstream of the dam in the vicinity of Bloomingdale Road. This corresponds to an increase in the water level of the stream from a prefailure flow depth of 5.1 feet to a depth of 10.3 feet after failure of the dam. This condition, in conjunction with the culvert constriction, would impact 3 houses. One house, located upstream of the culvert and north of the stream, is approximately 8 feet above the channel bed and its first floor would be flooded with approximately 2.3 feet of water. Two additional houses east of Bloomingdale Road would also be impacted by 2 feet of floodwater. A secondary impact area 6200 feet downstream of the dam in the vicinity of Old Norwich Road would similarly be impacted by breaching of the dam, with flooding of at least 3 buildings, one of which contains several businesses. The rise in the stage of the stream just above the Old Norwich Road is estimated to be 4.8 feet, which corresponds to an increase from a prefailure flow depth of 4.8 feet to a depth of 9.6 after failure of the dam. The building containing businesses is approximately 7 feet above the channel bed and would be flooded with 2.6 feet of water. Also, two houses located east of Old Norwich Road and adjacent to the Brook are likely to be impacted by dam failure. Because a breach of Miller Pond Dam would cause severe economic loss and the loss of more than a few lives, it is classified as a high hazard dam.

SECTION 6: EVALUATION OF STRUCTURAL STABILITY

6.1 VISUAL OBSERVATIONS

The visual inspection did not reveal any indications of immediate stability problems. There are areas of seepage, deterioration, and erosion, as described in Section 3, however they are not considered stability concerns at the present time.

6.2 DESIGN AND CONSTRUCTION DATA

The drawings and data available and listed in Appendix B were not sufficient to perform an in-depth stability analysis of the dam. No engineering assumptions, data or calculations could be found for the original design of the dam.

6.3 POST CONSTRUCTION CHANGES

The post-construction changes of the project include the following data pertaining to the 1963 repairs to the dam.

- Operating mechanism of the sluice gate of the low-level outlet.
- Repointing the cement mortar joints of the masonry faces of the dam.

6.4 SEISMIC STABILITY

The project is in Seismic Zone 1 and according to the recommended Guidelines, need not be evaluated for seismic stability.

7.1 PROJECT ASSESSMENT

a. <u>Condition</u> - Based upon the visual inspection of the site and past performance, the project appears to be in fair condition. No evidence of immediate structural instability was observed in the embankments, spillway and appurtenant structures. However, there are areas which require maintenance, repair and monitoring.

Based upon the Army Corps of Engineers' "Preliminary Guidance for Estimating Maximum Probable Discharges" dated March, 1978, the watershed classification and hydraulic/hydrologic computations, peak inflow to the pond at test flood is 12,000 cubic feet per second (cfs); peak outflow is 12,000 cfs with the dam overtopped 4.7 feet. Based upon our hydraulic computations, the spillway capacity to the top of dam is 1,900 cfs, which is equivalent to approximately 16% of the routed test flood outflow.

- b. Adequacy of Information The information available is such that an assessment of the condition and stability of the project must be based solely on visual inspection, past performance and sound engineering judgement.
- c. <u>Urgency</u> It is recommended that the measures presented in Section 7.2 and 7.3 be implemented within one year of the owner's receipt of this report.

7.2 RECOMMENDATIONS

It is recommended that further studies be made by a registered professional engineer qualified in dam design and inspection pertaining to the following items. Recommendations made by the engineer should be implemented by the owner.

- 1. A detailed hydraulic analysis of the adequacy of the project discharge and existing outlet facilities, including an evaluation of the outlet culvert through the right section of the dam and the absence of a low-level outlet.
- 2. An inspection of the inside of the masonry arch culvert and the sluice gate openings through the right embankment of the dam for possible deterioration and an inspection of the outlet canal, its masonry training wall and 12 inch C.I. drain pipe to determine their condition. These inspections can be performed during the annual draining of the canal.
- 3. An inspection of the masonry spillway and spillway apron when no water is flowing over the spillway. This should include evaluation of seepage through the spillway, possible deterioration of the masonry downstream face of the spillway and possible undermining or erosion conditions at the toe.

- 6. Determination of the origin and significance of seepage at the downstream face and the toe of the dam and, if necessary, development of a boring program to determine the condition of the masonry of the dam and spillway and foundation conditions.
- 7. Based upon the findings of item 6, above, a program to monitor or eliminate seepage through the dam, spillway and foundation should be developed.
- 8. Repair of the leached and open mortar joints on the masonry of the upstream and downstream faces of the dam and spillway.

7.3 REMEDIAL MEASURES

Operation and Maintenance Procedures - The following measures should be undertaken by the owner within the length of time indicated in Section 7.1.c, and continued on a regular basis.

- 1. Round-the-clock surveillance should be provided during periods of heavy precipitation or high project discharge. A formal downstream warning system should be developed to be used in case of emergencies at the dam.
- 2. A formal program of operation and maintenance procedures should be instituted and fully documented to provide accurate records for future reference.
- 3. A comprehensive program of inspection by a registered professional engineer qualified in dam inspection should be instituted on an annual basis.
- 4. The top of the masonry walls of the dam with displaced and fallen masonry blocks should be reinforced and restored.
- 5. Eroded areas of the earthfill dam crest should be filled with suitable soils, compacted and seeded.
- 6. The damaged masonry of the upstream training walls of the high-level outlet should be repaired.
- 7. The cutting of grass, brush and trees on the crest, faces and at the toe of the dam and spillway should be performed and continued as part of the routine maintenance procedures.

7.4 ALTERNATIVES

This study had identified no practical alternatives to the above recommendations.

APPENDIX A

INSPECTION CHECKLIST

VISUAL INSPECTION CHECK LIST PARTY ORGANIZATION

PROJECT Miller Pond D	am	DATE:M	ar 20, 1980
		TIME: 2:	00 pm
			Sunny, 50°
			. <u>77.8±</u> u.s
PARTY:	INITIALS:		DISCIPLINE:
1. Peter Heynen	РН		Geotechnical
2. Miron Petrovsky	Wb		Geotechnical
3. Theodore Stevens	TS		Geotechnical
4. Murali Atluru	MA		Hydraulics
5. Moshé Norman	MN		Survey
6. Timothy Kavanaugh	TK		Survey
PROJECT FEATURE		INSPECTED	BY REMARKS
1. Earthfill Embankme	AT PH, MP	TS, MA	Fair Condition
2. Low-level Outlet Cul	ert PH, MP	TS, MA	Very Poor Condition
3. High-Level Outlet	PH, MP	TS, MA	Fair Condition
4. Masonry Spillway	PH, MP,	TS, MA	Fair Condition
5.			
6.	·		
7.			· · · · · · · · · · · · · · · · · · ·
8.			
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12.			· · · · · · · · · · · · · · · · · · ·
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Page A-2

PROJECT Miller Pond Dam

DATE 3-20-80

PROJECT FEATURE Earthfill Embankment BY PH, MP, TS, MA

AREA EVALUATED		CONDITION
DAM EMBANKMENT		
Crest Elevation		83.5±
Current Pool Elevation		77.8±
Maximum Impoundment to Date		Not known
Surface Cracks		None observed
Pavement Condition		Grass covered
Movement or Settlement of Crest		Depression on U/s edge near
Lateral Movement	-	low-level outlet
Vertical Alignment		Too irregular to judge
Horizontal Alignment	+)
Condition at Abutment and at Concrete Structures		Fair
Indications of Movement of Structural Items on Slopes		N/A
Trespassing on Slopes		No slopes-trespossing on top
Sloughing or Erosion of Slopes or Abutments		None observed
Rock Slope Protection-Riprap Failures		N/A
Unusual Movement or Cracking at or Near Toes		None observed, but are high velocity flows along toe
Unusual Embankment or Downstream Seepage		yes-from area near low-level outlet
Piping or Boils		None observed
Foundation Drainage Features		N/A
Toe Drains		N/A
Instrumentation System	_	N/A

PROJECT Miller Pond Dam

DATE 3-20-80

PROJECT FEATURE LOW-Level Outlet BY PH, MP, TS, MA

Page A-3

AREA EVALUATED	CONDITION
OUTLET WORKS-TRANSITION AND CONDUIT	2'x3' Masonry Colvert
General Condition of Concrete	Poor - Heavy Leakage
Rust or Staining on Concrete	None observed
Spalling	N/A
Erosion or Cavitation	N/A
Cracking	N/A
Alignment of Monoliths	N/A
Alignment of Joints	N/A
Numbering of Monoliths	N/A
·	
	Seepage (±30 gpm) is from body of dam into culvert
	body of dam into culvert
	Low-level intake submerced-
	Low-level intake submerged- could not observe
·	

Page A-4 DATE 3-20-80

PROJECT Miller Pond Dam

PROJECT FEATURE High-Level Outlet	BY	PH, MP, TS, MA
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AREA EVALUATED	CONDITION
OUTLET WORKS-INTAKE CHANNEL AND INTAKE STRUCTURE a) Approach Channel	High-level outlet at right end of dam in spillway section Flowing at time of inspection Bedrock Approach Channel
Slope Conditions	Shallow slope
Bottom Conditions	Bedrock
Rock Slides or Falls	No
Log Boom	N/A
Debris	No
Condition of Concrete Lining Drains or Weep Holes	Fair, Deterioration of right U/S training wall N/A
b) Intake Structure	
Condition of Concrete - Slots	Poor-cracked, missing
Stop Logs and Slots	Not in place-have not been for several years

Page A-5

PROJECT Miller Pond Dam DATE 3-20-80

PROJECT FEATURE Masonry Spillway BY PH, MP, TS, MA

	AREA EVALUATED		CONDITION
ניטס	LET WORKS-SPILLWAY WEIR, APPROACH AND DISCHARGE CHANNELS		
a)	Approach Channel		
	General Condition		Poor
	Loose Rock Overhanging Channel		No
	Trees Overhanging Channel	I	yes-growing at U/s side of spillway
	Floor of Approach Channel		Gravel, Sand
o)	Weir and Training Walls		Left training wall only-right side is rock abotment
	General Condition of Concrete		Weir-Good cond.
	Rust or Staining		Wall - Fair cond. None observed
	Spalling		N/A
	Any Visible Reinforcing		N/A
	Any Seepage or Efflorescence		Slight seepage at right end
	Drain Holes		No
;)	Discharge Channel		
	General Condition		Non-defined, bedrock
	Loose Rock Overhanging Channel		No
	Trees Overhanging Channel		yes-not a problem
•	Floor of Channel		Bedrock
	Other Obstructions		No

APPENDIX B ENGINEERING DATA AND CORRESPONDENCE

SUMMARY OF DATA AND COREESPONDENCE

	DATE	<u>TO</u>	FROM	SUBJECT	PAGE
	Sept. 6, 1963	Cuheca Realty Corp. c/o Mr. Herbert Schacht	William S. Wise Director Connecticut Water Resourc Commission	Order to repair dam	B-2
	Nov. 22, 1963	Herbert Schacht	William A. Morse, Civil Engineer	Sketch plans for repair of dam	B-4
	Dec. 10, 1963	William P. Sander Engineer - Geologist Water Resources Commission	Benjamin H. Palmer Chandler & Palmer Engineers	Report on inspection of repairs to dam	B-6
	Dec. 20, 1963	William S. Wise	Herbert Schacht	Progress of repairs dam	B-8
# 1	Nov. 19, 1964	Cuheca Realty Corp.	William S. Wise	Certificate of Approval	B-9
	Oct. 24, 1964	File	Water Resources Commisssion	Inventory Data	B-10



STATE OF CONNECTICUT

WATER RESOURCES COMMISSION STATE OFFICE BUILDING - HARTFORD 15, CONNECTICUT

September 6, 1963

Cuheca Realty Corporation c/o Mr. Herbert Schacht Waterford Country School Fire Street, Quaker Hill Waterford, Connecticut

Gentlemen:

According to the records in this office the so-called Miller's Pond Dam in the Town of Waterford is under your ownership.

Section 25-110 of the 1958 Revision of the General Statutes places under the jurisdiction of this Commission all dams, "which, by breaking away or otherwise, might endanger life or property." The Commission finds that failure of this dam would endanger life or property.

In accordance with Section 85-111 of the General Statutes this dam has been inspected and found to be in an ansafe condition. The statute states in part: . . . "If, after any inspection described herein, the Commission finds any such structure to be in an unsafe condition, it shall order the person, firm or corporation owning or having control thereof to place it in a safe condition or to remove it, and shall fix the time within which such order shall be carried out."

FINDING

Based on the engineer's report covering the inspection of this dam, the Water Resources Commission finds the structure to be in an unsafe condition. It also finds that certain repairs or alterations are necessary to place the structure in a safe condition.

The repairs or alterations to be made should include but are not necessarily limited to the following items:

- 1. Remove all trees and brush on the dam and at the base of the dam
- 2. Rebuild entirely the wooden sluice gate
- 3. Repair the downstream face of the dam
- 4. Remove dead trees from the present spillway
- 5. Repair all leaks at the base of the dam

ORDER

In accordance with Section 25-111 of the General Statutes you are hereby ordered to make the repairs or alterations necessary to place the structure in a safe category or to remove the structure.

Any repairs or alterations to the structure or its removal shall be carried out in accordance with engineering plans and specifications prepared by a registered engineer and submitted to this Commission for approval and for the issuance of a permit prior to any construction on demolition work in accordance with Section 25-112 of the General Statutes.

The Commission shall be notified within two weeks what steps you plan to take to repair or remove the structure. The work shall be completed within six months of the date of this order.

Very truly yours,

William S. Wise Director

WSW: dlp

GENERAL PLAN VIEW OF DAY SCALE: 1"= 40

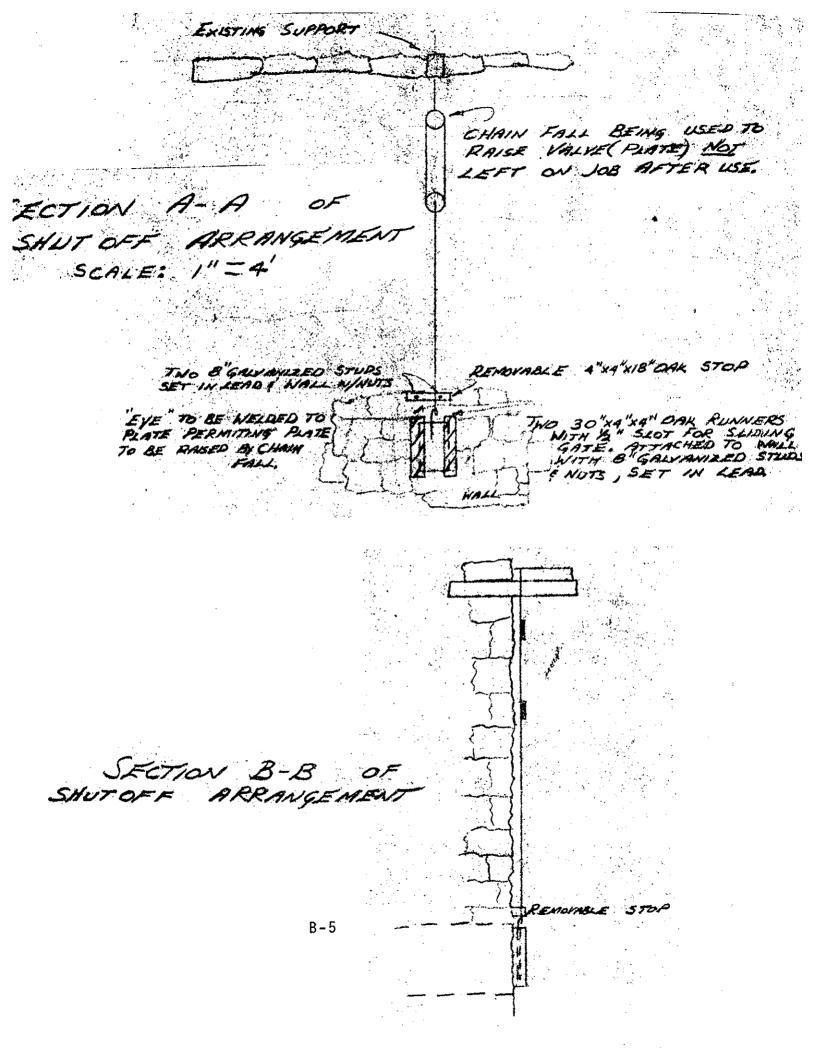
1. DAM FACES TO BE POINTED.

2. DEBRIS TO BE RENOVED FROM SPILLINGY.

3. CLAY OF ADEQUATE AMOUNT (DETERMINED BY ENGINEER TO BE PLACED AT VALVE AREA UPSTREAM.

> PLAN AND SECTION VIEWS OF MULER POND DAM LOCATED OFF COLCHESTER ROAD QUAKER HILL (WATERFORD) CONNECTICUT HERBERT SCHACHT OWNER DATE: NOV 22,1963 W.A. MORSEN CIVIL ENGINEER





December 10, 1963

State of Connecticut Water Resources Commission State Office Building Hartford 15, Connecticut

Re: Miller's Pond

Attention: Mr. William P. Sander Engineer-Geologist

Dear Sir:

This is in reply to your letter dated December 4 relative to the above project. It is my opinion that a preliminary construction permit be issued on the basis of the plan which was submitted and drawn by W. A. Morse, Civil Engineer dated November 22, 1963.

Please refer to the letter to the Cuheca Realty Corporation dated September 6, 1963 and signed by W. S. Wise, Director. I visited the dam again today and give the following report.

- 1) All trees and brush on the dam and at the base of the dam have been out and removed.
- 2) The sluice gate, as previously reported, was a metal gate and not a wooden gate. The gate was in satisfactory condition but the gate stem was disconnected. This part of the work has not been done in accordance with the plan referred to above.
- 3) The downstream face of the dam has been repointed in a satisfactory manner.

- 4) The dead trees have been removed from the present spillway.
- 5) The pond is pretty far down because the gate is open so that it is not possible to determine whether all of the leaks at the base of the dam have been stopped. It is my opinion that they are in better condition than at the beginning of the work.

The Contractor, Mr. Brown, told me some weeks ago that he would complete the work on the gate, but as of today it has not been completed.

Very truly yours, CHANDLER & PALMER

B. H. Palmer

BHP/nir

Waterford Country School

Casker Hill, Connections & Dec. 20, 1963

William 3. Wise, Director Mater Resources Commission: State of Connecticut State Office Building Hartford 15. Connecticut

Re; Miller's Point Dan

Dear Mr. Miss:

Thank you for granting us permission to carry out the repairs to the Miller's Pond Dam in accordance with the plans prepared by Mr. W.A. Morse which we submitted to your office.

We have completed the following work: the trees and brush have been removed from the dam and from the base of the dam; the down stream and upstream faces of the dam have been repaired by beinting the stone work with cement; the dead trees have been same and from the apillysy; fill has been placed against the have

To have not rempleted the rebuilding of the siples gate and add-

I we writing to you to report the progress made to date and to request a six south extension of the permit to enable us to complete the work is favorable weather. No. Villiam Sander of your affine advised me this morning over the telephone that a request for an extension must be made to you in writing.

Mr. Senjamic Palmer has advised us before and during all repair work. We are pleased to cooperate with Mr. Palmer in carrying and the recommendations of your commission.

The Browne Construction Co. of Quaker Hill is doing the work. Mr. / Wayne Morse of Quaker Hill is our consulting engineer.

Very truly yours,

Herbert Schacht

AC ME Brown

BE OF BUTWEEN TOWN OF METOTONS



vol 155 mix 101 STATE OF CONNECTICUT

WATER RESOURCES COMMISSION
STATE OFFICE BUILDING . HARTFORD 15, CONNECTICUT

CERTIFICATE OF APPROVAL

November 19, 1964

Cuheca Realty Corporation c/o Waterford Country School Quaker Hill, Connecticut

TOWN: Waterford RIVER: Hunts Brook

TRIBUTARY:

CODE NO.: T 6.7 HT 2.0

Gentlemen:

NAME AND LOCATION OF STRUCTURE: Millers Pond Dam, located east of Old Colchester Road in the Town of Waterford.

DESCRIPTION OF STRUCTURE AND WORK PERFORMED: Repairs to the dam in accordance with plans prepared by W. A. Morse, dated November 22, 1963.

CONSTRUCTION PERMIT ISSUED UNDER DATE OF: December 13, 1963.

This certifies that the work and construction included in the plans submitted, for the structure described above, has been completed to the satisfaction of this Commission and that this structure is hereby approved in accordance with Section 25-114 of the 1958 Revision of the General Statutes.

The owner is required by law to record this Certificate in the land records of the town or towns in which the structure is located.

WATER RESOURCES COMMISSION

BY: Milliam S. Wise, Director

Pond Used For	Inv	water resources commission supervision of DAMS inventory DATA
Nearest Street Location COLCHESTER ROAD Town WATERFORD U.S.G.S. Quad. MONTVILLE Name of Stream HUNTS BROCK Owner CUHECA REALTY CORPORATION HUNTS CHACHT Address GO WATERFORD COUNTRY SCHOOL COUNTRY Fond Used For RECREATION Dimensions of Pond: Width 1200 FOT Length 3300 FOT Area 100 ACC Total Length of Dam 150 FOTT Length of Spillway GO FOTT Location of Spillway WEST CAD OF DAM Height of Fond Above Stream Bed 20 FOTT Type of Spillway Construction MASCARY Type of Dike Construction MASCARY Downstream Conditions COODS HOUSES Summary of File Data ORDER DATED 9.6.63 CONSTRUCTION POWNERS REMAINS TO DAM SHOULD BE FINISHED	Dat	= 28 OCTOBER 1964
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B-10	\	B-10

APPENDIX C
DETAIL PHOTOGRAPHS

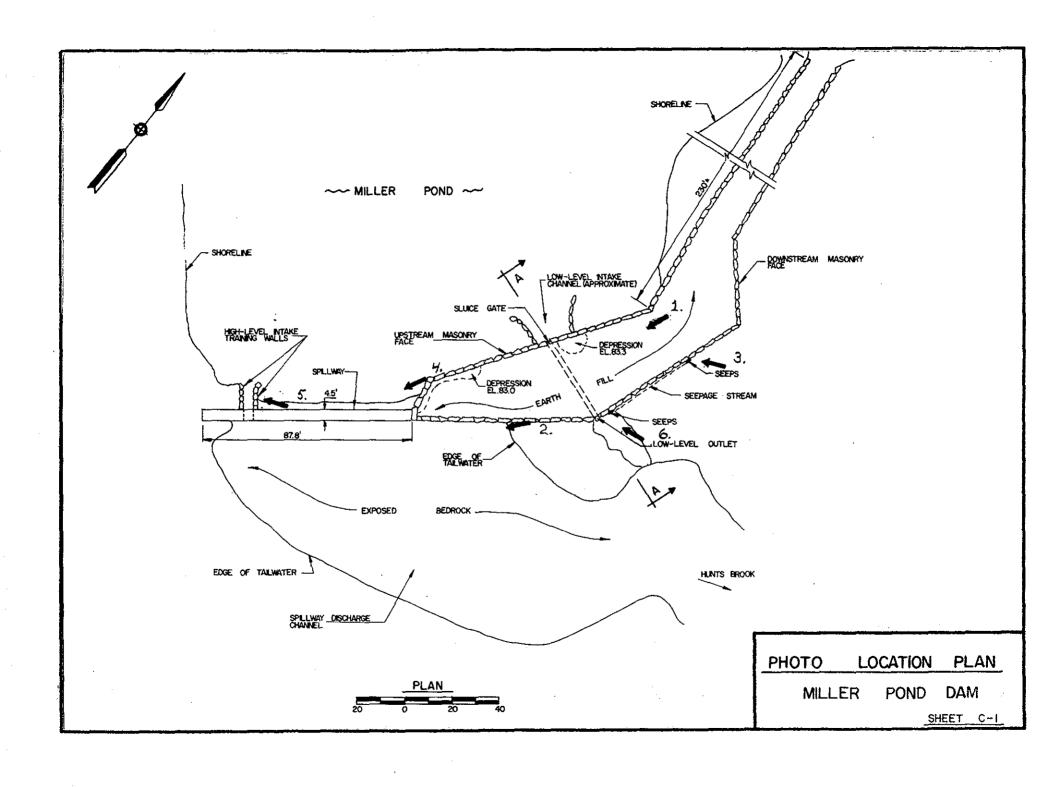




Photo 1 - Crest of dam. Note erosion on crest and displacement of masonry on upstream face. (3/20/80).



Photo 2 - Spillway crest and discharge channel. Note high velocity flow along toe of dam (3/20/80).

US ARMY ENGINEER DIV. NEW ENGLAND CORPS OF ENGINEERS WALTHAM, MASS.

CAHN ENGINEERS INC. WALLINGFORD, CONN. ENGINEER NATIONAL PROGRAM OF INSPECTION OF NON-FED. DAMS Miller Pond Dam
Hunts Brook
Waterford, Conn.
CE# 27 785 KA
DATE May '80PAGE C-1



Photo 3 - One of several seeps located approximately 50 feet to the left of the low-level outlet (3/20/80).



Photo 4 - Upstream slope of spillway (3/20/80).

US ARMY ENGINEER DIV. NEW ENGLAND CORPS OF ENGINEERS WALTHAM, MASS.

CAHN ENGINEERS INC. WALLINGFORD, CONN. ENGINEER NATIONAL PROGRAM OF
INSPECTION OF
NON-FED. DAMS

Miller Pond Dam Hunts Brook Waterford, Conn.

CE# 27 785 KA
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Photo 5 - Deteriorated right training wall of high-level outlet at right end of spillway (3/20/80).



Photo 6 - Downstream end of low-level outlet culvert (3/20/80).

US ARMY ENGINEER DIV. NEW ENGLAND CORPS OF ENGINEERS WALTHAM, MASS.

CAHN ENGINEERS INC. WALLINGFORD, CONN. ENGINEER NATIONAL PROGRAM OF INSPECTION OF NON-FED. DAMS Miller Pond Dam
Hunts Brook
Waterford, Conn.

CE# 27 785 KA
DATE May '80 PAGE C-3

APPENDIX D

HYDRAULICS/HYDROLOGIC COMPUTATIONS

CONSULTING ENGINEERS

PROJ	ECTNON FEDERAL DAM	INSPECTION	PROJECT NO	80-10-10	SHEET	OF_19	_
,	NEW ENGLAND	DIVISION	COMPUTED BY	MA	DATE	41286	्
	MILLER POND			8 10		4/29/	•

PROBABLE MAXIMUM FLOOD (PMF) DETERMINATION DRAINAGE AREA ...

THE TOTAL DRAINAGE AREA FOR MILLER POND = 10.5 sq. Mi THIS WAS OBTAINED BY ACTUAL MEASUREMENT FROM USGS QUADRANGLE MAPS.

WATERSHED CLASSIFICATION - "ROLLING" THIS CLASSIFICATION IS ASSIGNED BY EXAMINING THE USGS QUADRANGLE MAPS AND A VISUAL OBSERVATION OF SOME OF THE TERRAIN. FUEN THOUGH SOME PARTS OF THIS WATERSHED IS "MOUNTAINOUS" AND SOME PARTS ARE FAIRLY FLAT. THE MAJORITY OF THE WATERSHED IS "ROLLING"

PMF PRAK INFLOW-FROM CORPS OF ENGINEERS DECEMBER 1977 MAXIMUM PROBABLA FLOOD PEAK FLOW RATES GUIDE CURVE FOR DRAINAGE AKEA OF 10.5 SQ. MILES, PEAK FLOW RATE = 1640 CFS/SQ. MILE : PMF PEAK INFLOW = 10.5 x 1640 = 17,220 CFS.

SIZE CLASSIFICATION-FOR THE PURPOSE OF DETERMINING PROSECT SIZE - THE MAXIMUM STORAGE ELEVATION IS CONSIDERED EGUAL TO THE TOP OF DAM ELEVATION. = 83.5 *NGVD TOP OF DAM ELEVATION ELEVATION OF THE TOP OF DAM AT LOWEST

64. 0 NGVD POINT

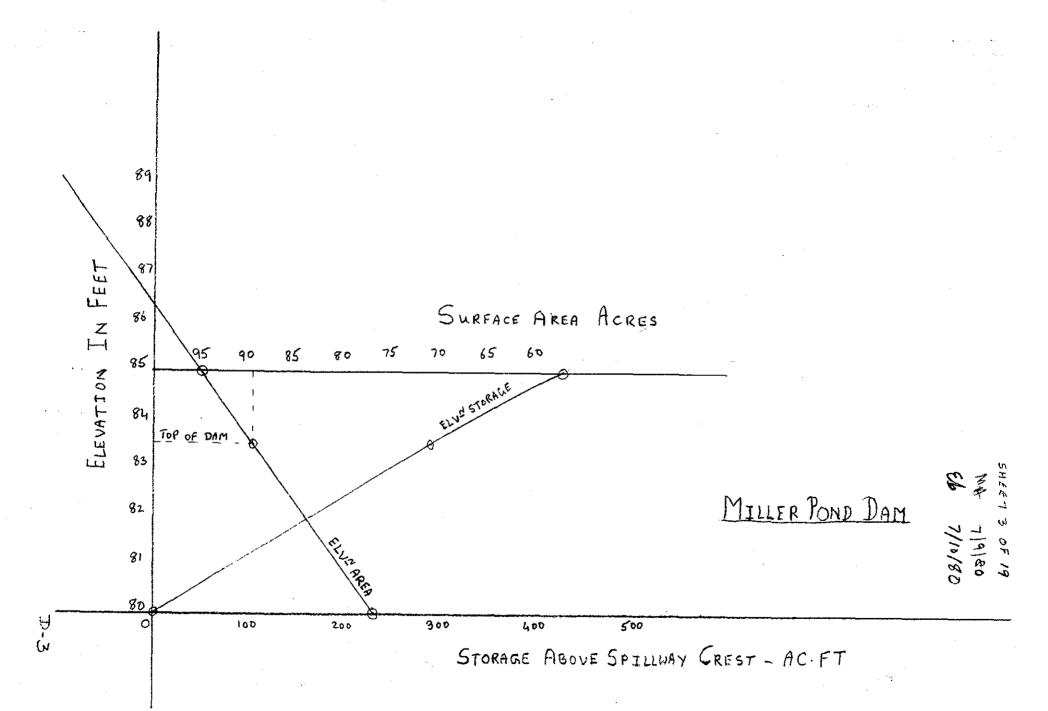
19. 5 FEET.

HEIGHT OF DAM

* THE WATER SURFACE ELEVATION OF 80 MSL FOR THE POND SHOWN ON THE USGS MONTVILLE QUADRANGLE MAP (REN. 1970) IS ASSUMED TO BE THE SPILLWAY CREST ELEVATION ON NATIONAL GEODETIC VERTICAL DATUM (NOVD) AND ALL OTHER ELEVATIONS
ARE REFERENCED TO THIS ASSUMED ELEVATION D-1

DIVERSIFIED TECHNOLOGIES CORP. CONSULTING ENGINEERS NORTH HAVEN, CONN.

N∉	W ENGLAND	DIVISION	COMPUTED BY	AM	DATE 7/9/80
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DIVERSIFIED TECHNOLOGIES CORP.

CONSULTING ENGINEERS NORTH HAVEN, CONN.

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PROJECT NON FEDERAL DAM INSPECTION PROJECT NO. 80-10-10 SHEET 5 OF 19 NEW ENGLAND DIVISION COMPUTED BY MA MILLER POND COMPOSITE DISCHARGE RATING CURVE LEFT. RIGHT EMBANKMENT! EMBANKMENT SPILL WAY DAM Q 3 GPILLWAY EL 20.0 HIGH LEVEL OUTLET 4 ×4.5 INVERT 64. 74.0 LOW-LEVEL OUTLET 3×2 INV. EL. 64.0 POTENTIAL OVERPLOW PROFILE CHORIZONTAL PROJECTION OF THE LENGTH OF THE DAM NORMAL TO FLOW ON AVERTICAL PLANE THE OUTFLOW CAPACITIES OF VARIOUS SECTIONS ARE CALCULATED AND TABULATED ON SHEET J. THE SPILLWAY IS OF STONE MASONRY CONSTRUCTION AND OVERFLOW Q, = CL H 3/2, WHERE C = 2.8 AND L = 87.8 FT. A LOWER VALUE OF C IS CHOSEN BECAUSE OF IRREGULAR CREST CONDITION THE OVERFLOW CAPACITY OF THE RIGHT EMBANKMENT IS CALCULATED BY, Q=3×C×L×H FOR C = 2.7 AND AVERAGE SLOPE OF IN TO 6.15H, Q2=11.07 ×H 5/2 THE OVERFLOW CAPACITY OF THE DAM IS CALCULATED BY, Q3 = C X L X H3/2 , WHERE BECAUSE OF IRREGULAR SHAPE C IS ASSUMED TO BE Z.6 AND THE FERECTIVE LENGTH OF THE DAM IS 244 FT, AND

D-5

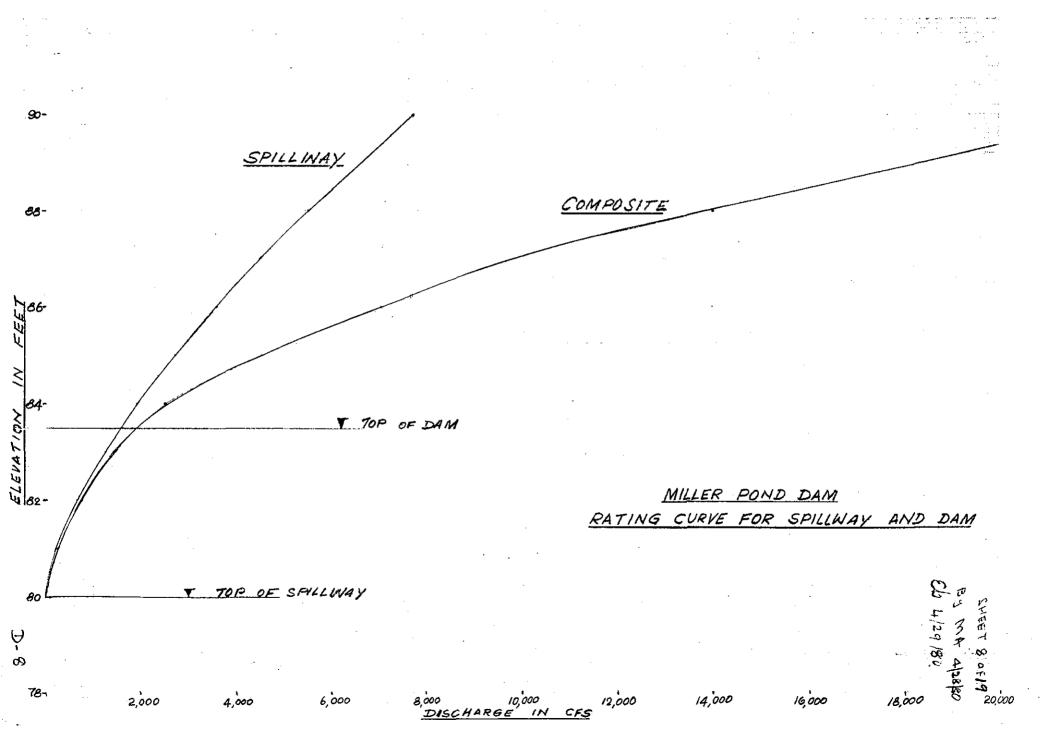
DIVERSIFIED TECHNOLOGIES CORP. CONSULTING ENGINEERS NORTH HAVEN, CONN.

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PROJECT NONFEDERAL DAM INSPECTION PROJECT NO 80-10-10 SHEET 9 OF 19 NEW ENGLAND DIVISION ___COMPUTED BY_ NO A DATE_4128180 MILLER POND DAM DETERMINATION OF PEAK OUTELOW FOR JPMF TEST FLOOD PEAK INFLOW OF 8610 CFS: TRIAL #1 1 THE PMF HAS 19" OF RUN-OFF FROM DRAINAGE AREA : I PMF HAS 9.5" OF RUN-OFF FROM THE DRAINAGE AREA. FOR A DRAINAGE AREA OF 10.5 SA, MILES. AND A HEAD OF 3.5 FT AVAILABLE SURCHARGE STORAGE UPTO TOP OF DAM (AVERAGE POND AREA 83.1 ACRES) =831X3.5X12 1015 × 640 = 0.52 INCHES. OF RUN OFF FROM DRAINAGE AREA. POND SURCHARGE STORAGE = 0.055 INFLOW RUN OFF VOLUME REFERRING TO FIGURE 17-11 TYPICAL SHORTCUT METHOD OF RESERVOIR FLOOD ROUTING" IN SCS NEH SECTION 4 AUGUST 1972, FOR POND SURCHARGE STORAGE INFLOW RUNOFF VOLUME OF 0:055 THE GUIDE CURVES GIVES OUTFLOW PEAK RATE = 0.98 INFLOW PEAK RATE =0.98 ×8610 DUTFLOW PEAK RATE = 8438 CFS.

DIVERSIFIED TECHNOLOGIES CORP. CONSULTING ENGINEERS NORTH HAVEN, CONN.

NEW ENGLAND 7	DIVISION	_COMPUTED BY_	MA-	DATE4\
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CONSULTING ENGINEERS NORTH HAVEN, CONN.

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DIVERSIFIED TECHNOLOGIES CORP.

CONSULTING ENGINEERS NORTH HAVEN, CONN.

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PROJECT_N	N FEDERAL	DAM INSPEC	7121 <mark>4</mark> PROJECT NO.	80-10-10	SHEET 13 OF 19
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					DATE 7/10/80
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PEA	x 047FLOW	QP2 - QP, ((1- STORI)	=17,220 = 15,940	(1-1.44) CFS 19)
TRI	AL #3-				
FRO	M THE COM	RESPONDS	70 EL. 88	.45	12.80,0) = 8.45 FT
PAN	D AREA A	1 EL 881	4 A - IA	7.75 4.02	
	1				8.4 x12 =1.38"
L CAV	ERAGE POND	AREA = 9	2 ACRES)	10.5 x	640 OF D.A
-				•	15,970 CFS
	ANIMUM SURCH			ILLWAY CRE	ELEVIN = 88.448 EST (EL:80) 48 FT.
	DIEFERENCE			4.5	E OVERDIPED BY
THE	CAPACITY O PMF PEA	F 7HE SPI K FLOOD	OUTFLOW	x M POOL A = 6070 15,97	= 38%
	CAPACITY ERCANT OF				
- - -				15.970	- 10 Co
	· ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;				
	•				D-13

DIVERSIFIED TECHNOLOGIES CORP. CONSULTING ENGINEERS NORTH HAVEN, CONN.

PROJE	ECT NON FEDERAL DAM INSPECTION PROJECT NO. 80-10-10 SHEET 14 OF 1	9
:	NEW ENGLAND DIVISION COMPUTED BY MA DATE 4/20	
	MILLER POND DAM CHECKED BY ED DATE 4/39	ŗ
	BREACH ANALYSIS	
	DOWNSTREAM FAILURE HAZARD -	
	PEAK FLOOD AND STAGE IMMEDIATELY DOWNSTREAM	
	FROM DAM PER CORPS OF ENGINEERS DAM FAILURE	
	GUIDELINES_	
	BREACH OUT FLOW Qb = 8 WOV9 432	
:	BREACH WIDTH Wb; THE EFFECTIVE LENGTH OF THE DAM AT MID-HEIGHT=1	3F
	40% OF 173 = 69.2 FT. USE Wb = 69 FT.	A .
·		
	4. USING POOL FLEVATION AT TOP OF DAM (EL. 83.5)	70
	OF FAILURE IS DIFFERENCE BETWEEN EL.83.5	5
	ANTO EL. 64.0	
. :	Y = 19.5 FT	
	8 1 mais 4 / 10 5	/2
	FOR POOL AT TOP OF DAM-	
	SPILLWAY FLOW PRIOR TO FAILURE = 1610 CFS	
, 		
1	FLOW OVER THE RIGHT EMBANKMENT PRIOR TO FAILURE = 254 CFS	
	PRIOR TO FAILURE = 254 CFS	. !
	: TOTAL PEAK FAILURE OUTFLOW QP = 10,000+1610+254=11,80	
	5AY, 12, 000 CFS.	
-	ESTIMATED FAILURE FLOOD DEPTH = 3 40	
	IMMEDIATELY DIS FROM DAM = 3×19.5 = 13FT	
		•

DIVERSIFIED I EURINULUGICO UUTIK. CONSULTING ENGINEERS NORTH HAVEN, CONN.

PROJECT NON FEDERAL DAM INSPECTION PROJECT NO. 80-10-10 SHEET 15 OF 19

NEW ENGLAND DIVISION COMPUTED BY DATE 7/9/80

MILLER POND DAM CHECKED BY ED DATE 7/10/80

FLOOD STAGE HND DEPTH DIS REACHES

AN EXAMINATION OF THE DIS CONDITIONS INDICATES THAT
THE MAJORITY OF THE POTENTIAL FLOOD FLOW REACH
IS QUITE NARROW AND STEEP, THEREFORE A VERY
SMALL QUANTITY OF FLOOD VOLUME WOULD BE STORED.
HENCE, THE FOLLOWING ANALYSIS IS BASED ON THE
ASSUMPTION THAT NO ATTENUATION OF THE FLOOD
VOLUME TAKES PLACE IN THE DIS REACHES OF THE DAM.

INITIAL IMPACT AREA (BLOOMINGDALE Rd, VICINITY) -- BY USING MANNING'S EQUATION-

 $Q = A \times \frac{1.486}{m} (R)^{2/3} \times (s)^{2}$ THE BED SLOPE S IS DETERMINED FROM USGS

QUADRANGLE MAP- A DROP IN ELEVATION OF 10 FT.

IN 3480 F1.

EL.60

FROM AN OBSERVATION OF THE SITE AS WELL AS USGS MAP,

THE SLOPES OF BOTH SIDES OF THE CHANNEL ARE

ASSUMED TO BE 1 TO 12 H $A = 12 H^2$, $P = H\sqrt{145 + H\sqrt{145}} = 24.08 H$ $R = \frac{A}{P} = \frac{12H^2}{12} = 0.498 H$

.. IN MANNING'S EQUATION-

FLOOD DEPTH H SUST PRIOR TO REACHING & 10.3 FT.
BLOODINGDALE ROAD

AND FLOOD STAGE = 61.5 (APPROXIMATE CHANNEL ENGLESIVE)
SIMILARLY, USING THE ABOVE PROCEDURE, FOR

-EL.50

DIVERSIFIED TECHNOLOGIES CORP. CONSULTING ENGINEERS NORTH HAVEN, CONN.

PROJECT NON FEDERAL DAM TIVSPECTION PROJECT NO 80-10-10 SH	EET 16 OF 19
NEW ENGLAND DIVISION COMPUTED BY MA	DATE4/29/80
MILLER POSITE DAM CHECKED BY	
PREFAILURE FLOW 1864 CFS. PREFAILURE FLOOD DEPTH = 5.11-7	
AND PREFAILURE STAGE = 56.3	
THUS, THE RAISE IN STAGE AFTER DAM AT INITIAL IMPACT AREA	FAILURE
$\Delta y_1 = 61.5 - 56.3 = 5.2 \text{ FT}$	
AT THIS IMPACT AREA THERE IS A CULVER CONSISTING OF THREE 72" CONCRETE PIPES	AND
ITS CAPACITY IS EXAMINED BLOOMINGDALE ROAD	PAVENENT
OUTFALL CONDITION;	
FOR INLET CONTROL HEADWATER HW = 4.00 DIAMETER & 6.0	
= 1.5 AND USING U.S. BUREAU OF PUBLIC TROA	DS
MOIR, REVISED MAY 1964,	R SCALE
DISCHARGE THROUGH EACH PIPE = 350 C THUS, UNDER THE ABOVE CONDITIONS TO	
DISCHARGE THROUGH ALL THE THREE PIPES: CFS, WHICH IS ONLY 9% OF THE 707 FAILURE OUTFLOW OF 12,000 CFS.	
BLOOMINGDALE ROACE IS APPROXIMATELY SO	FT. ABOVE
THE CHANNEL BED SINCE THE PLOOD DE TOAM FAILURE IS ESTIMATED TO BE 10.31 1 ST FLOOR OF THE HOUSE WILL BE	ET, THE
BY 2.3 FT OF WATER. THE SITUATION W BE FURTHER AGGRAVATED BECAUSE	004D
THE INADEQUATE CAPACITY OF THE CULVERT.	D-16

CONSULTING ENGINEERS NORTH HAVEN, CONN.

NEW ENGLA	ND DIVISION COMPUTED BY	MA	DATE
MILLER P	OF DAN CHECKED BY	٤b	DATE 4/3-/80
			,
:			
	IONAL HOMES SOUTH		
BE SIMILAR	RLY IMPACIED WITH	2 FT OF	FLOOD WATER.
SECONDARY	TMPACTAREA (BLD 1	NORWICH R	CO ATD
THE CHAI	THEL BED SLOPE, S	IS DETERM	NED BY
FIELD INFO	ORMATION AND USO	GOS MAP-	5=0.0093
	. •		
FROM AN OF	BSERAVATION OF THE	SITE AT	VD AN
· · · · · · · · · · · · · · · · · · ·	V OF USGS MAP,		·
·	S OF THE CHANNE	EL ARE	ASSUMED
10 BE 1		1	
USING MA	NAMOS EQUATION		#/-
$Q : A \times $	·486 (R)2/3 (S) =		
	P= H 165 + H 165	=16.12 H	
	= 1612/4		u
P	16.1244	~ U 4 !!!!	
FOR 707AL	L PEAK FAILURE OL	TFLOW OF	12,000 CFS
12,00	$00 = 8 \text{ H}^2 \times \frac{1.486}{.025} \times \frac{8}{100}$	(496H)	×(.0093)2.
	= 28.72 H		
ALOOD DE	PTH SUST PRIOR TO F	CEACHING	
	BWICH ROAD = 9.		

BED. EL.3)

DIVERSIFIED TECHNOLOGIES CORP. CONSULTING ENGINEERS NORTH HAVEN, CONN.

	NEW ENGLAND DIVISION COMPUTED BY MA	DATE4\29\8
	MILLER POND DAM CHECKED BY EL	DATE 4/3c/8
	SIMILARLY, USING THE ABOVE PROCEDU	RE, FOR A
	PREFAILURE FLOW OF 1864 CFS,	
	PREFAILURE FLOOD DEPTH = 4.8FT.	
. :	AND PREFAILURE STAGE = 7.8	
į	AND THE MAISE IN STAGE AFTER DAI	M FAILURE AT
; :1	SECONDARY IMPACT AREA AY=12.6-7.	8 = 4.8 FT
:		
	AT THIS IMPACT AREA THERE IS H 120" CO	JLVERT AND
i	ITS CAPACITY IS EXAMINED SIMILARLY A	
	ON INITIAL TRIPACT AREA WITH HW = 120 :	:
	/20	A
•	AND Q = 800 CFS WHICH IS ONLY CLD HUI	RWICH ROAD
	FAILURE OUTFLOW OF 12,000 CFS. BIDG	I Bear
	FAILURE OUTFLOW OF 12,000 CFS.	"
;	7 7	20-7
	THE BUILDING ADSACENT TO	
	THE CULVERY AND CONTAINING SEVERA	•
	IS 3' + BELOW THE CROWN AND THE	•
	BE FLOODED BY 2.6 FEET OF WATER A PORTION	
	Rd, WHICH IS A WELL TRAVELED RO	_
: .	BE SUBMERGED AND IT IS LIKEL	•
	TWO DWELLINGS ADJACENT TO THI	
	WOULD ALSO BE IMPACTED WITH	2 FEET OF
	FLOOD WATER.	•
:	THUE THE OCAL PARTIES AND SECTION AND SECTION	
-	THUS, THE PEAK FAILURE OUTFLOW WOULD RESU	
	OF A MAGNITUDE THAT WOULD IMPACT AT	•
	HOUSES, A BUILDING CONTINING SEVERAL BO	
	THREE CULVERTS. IT IS REPORTED THAT ONE O	
	CULVERIS, 2200 FT. DISOF THE DAM WA	5 W/15 Press 001
!	DUE TO A RECENT FLOODING.	•
	DACATA SOL AROSE ASSAULTE A LANGE CONTROL	mal am High
	BASAD ON ABOVE ANALYSIS, A HAZARD POTEN	11/16 01 11/01
	MAGNITUDE IS CONSIDERAD LIKELY.	D-18

NORTH HAVEN, CONN.

PROJECT NON FEDERAL DAM INSPECTION PROJECT NO 80-10-10 SHEET 19 OF 19									
A. a.				DIVISIO		MPUTED BY.	0		7 10 80
	•	7.7		DAM.		ECKED BY	Eb.	DATE	7/10/80
					I				
		SUM	101201	INDE	NI IIC	HUBRA	10610	OMPUTAT	ion/s
2		اراب ر	u an 1	-HYUN	PULL		10000		
	TEST	FLOD	DORA	K INFL	OW JP	ME		8610	CFS
							ned for		
	Peak	mile	w and	result	ane sun	marize	d below	2	
		10.5	,			0			
	PERE	RMA	VCE A	1 PEAK	FLOOD	CONDI	LONS:	3 PMF	PMF
	PEAK	NF	LOW C	FS				8610 1	7,220
		' i i	7 FLOW	4 1			1 1	7730 1	5, 970
		i 1	i 1	OF DAM	17 1			1610	1,610
		, ,		OF DAM		! :		2	10
		1 :		IK FLO	1	i : 1 - 1		3.795	6,070
		2 2		tk ELOC	D ELVIN.	LOF PER	k outfloo	v 49	38
	, , , , , , , , ,		Ance:	:	A) C 1/ T			10/0	88.48
		1 1	i	ATION	1		COCC To	86.2	
3	1 1 1	4 1			1	i } ,	· CREST F		8 5 [±] 5 [±]
	IXOIX.	UVENI	E 60 20	5 E C. 7.1 U IS	Q.F. THE	ט וויקע	iertoppet		
~	Dall	NSTR	EAM	FAILURE	COND	THOIV S			
				047 FL		7		12	000
				IMEDIAT	1 1 .		1 1 1		F1.
	1 1	: [* 1 :	THE I		i : :	1 1 ([
							17H 1864	CFS 56	3NGVD
						1 1	TH 12,00	' i !	5 NAVD
			4 4		;	4 2 2	ALLURE	747 (1	2 1-7
				- p	1	1	PACT AR		
			1 1		1 : '	i i !	отт н 18	• •	7. 8 NGV P
-							174 12,0	1 1 1	2.6 NGVD
-	ESTL	MA76	ZIRAL	> IN S	TAGE	HFIEK	FALURG	A 1/2	48 FT.
-					1				
					}				
	· • · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·	- h - + +				j		4 - 5
	- : · · · · · · · · · · · · · · · · · ·							-	

PRELIMINARY GUIDANCE

FOR ESTIMATING

MAXIMUM PROBABLE DISCHARGES

IN

PHASE I DAM SAFETY

INVESTIGATIONS

New England Division Corps of Engineers

March 1978

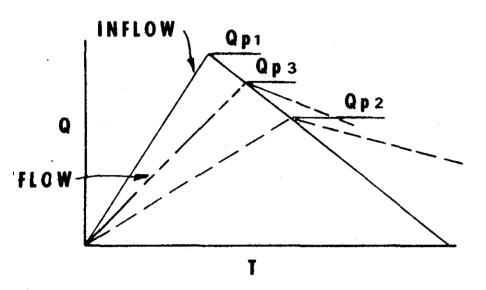
MAXIMUM PROBABLE FLOOD INFLOWS NED RESERVOIRS

	Project	Q (cfs)	D.A. (sq. mi.)	MPF cfs/sq. mi.
1.	Hall Meadow Brook	26,600	17.2	1,546
2.	East Branch	15,500	9.25	1,675
3.	Thomaston	158,000	97.2	1,625
4.	Northfield Brook	9,000	5.7	1,580
5.	Black Rock	35,000	20.4	1,715
6.	Hancock Brook	20,700	12.0	1,725
7.	Hop Brook	26,400	16.4	1,610
8.	Tully	47,000	50.0	940
9.	Barre Falls	61,000	55.0	1,109
10.	Conant Brook	11,900	7.8	1,525
11.	Knightville	160,000	162.0	987
12.	Littleville	98,000	52.3	1,870
13.	Colebrook River	165,000	118.0	1,400
14.	Mad River	30,000	18.2	1,650
15.	Sucker Brook	6,500	3.43	1,895
16.	Union Village	110,000	126.0	873
17.	North Hartland	199,000	220.0	904
18.	North Springfield	157,000	158.0	994
19.	Ball Mountain	190,000	172.0	1,105
20.	Townshend	228,000	106.0(278 tota	al) 820
21.	Surry Mountain	63,000	100.0	630
22.	Otter Brook	45,000	47.0	957 505
23.	Birch Hill	88,500	175.0	505
24.	East Brimfield	73,900	67.5	1,095
25.	Westville	38,400	99.5(32 net)	1,200
26.	West Thompson	85,000	173.5(74 net)	1,150
27.	Hodges Village	35,600	31.1	1,145
28.	Buffumville	36,500	26.5	1,377
29.	Mansfield Hollow	125,000	159.0	786
30.	West Hill	26,000	28.0	928
31.	Franklin Falls	210,000	1000.0	210
32.	Blackwater	66,500	128.0	520
33.	Hopkinton	135,000	426.0	316
34.	Everett	68,000	64.0	1,062
35.	MacDowell	36,300	44.0	825

MAXIMUM PROBABLE FLOWS BASED ON TWICE THE STANDARD PROJECT FLOOD (Flat and Coastal Areas)

	River	SPF (cfs)	$(\underline{\text{sq. mi.}})$	$(cfs/\overline{sq.} mi.)$
1.	Pawtuxet River	19,000	200	190
2.	Mill River (R.I.)	8,500	34	500
3.	Peters River (R.I.)	3,200	13	490
4.	Kettle Brook	8,000	30	530
5.	Sudbury River.	11,700	86	270
6.	Indian Brook (Hopk.)	1,000	5.9	340
7.	Charles River.	6,000	184	65
8.	Blackstone River.	43,000	416	200
9.	Quinebaug River	55,000	331	330

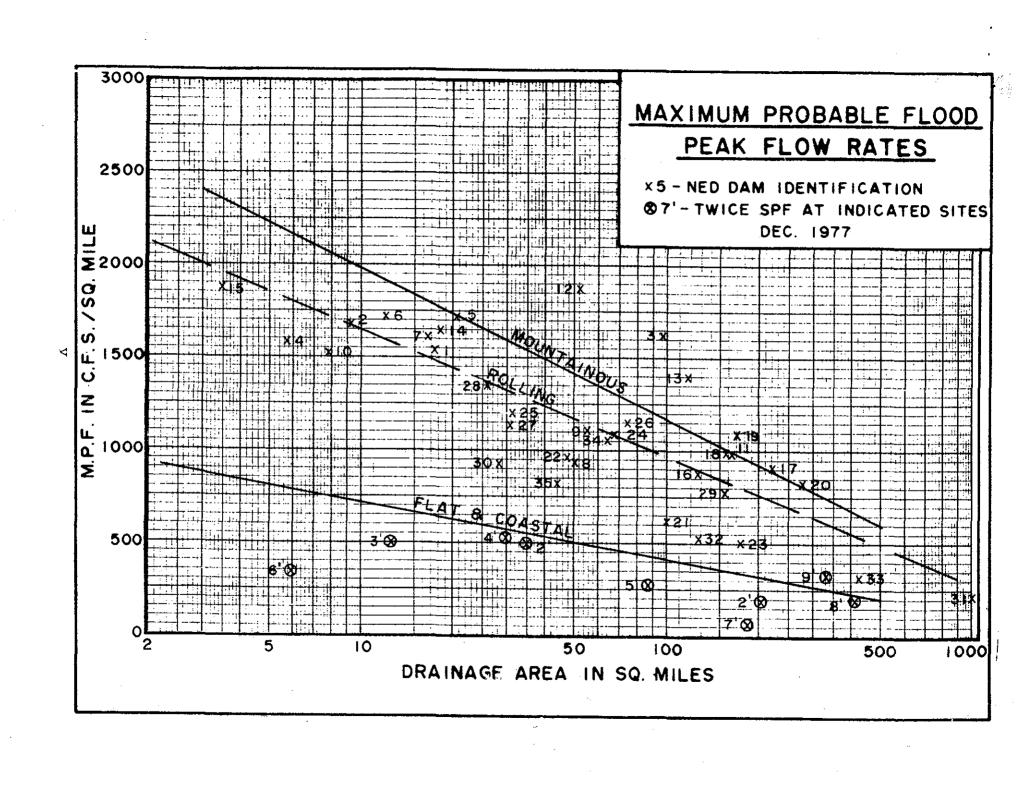
ON MAXIMUM PROBABLE DISCHARGES



- STEP 1: Determine Peak Inflow (Qp1) from Guide Curves.
- STEP 2: a. Determine Surcharge Height To Pass ''Qp1''.
 - b. Determine Volume of Surcharge (STOR1) In Inches of Runoff.
 - c. Maximum Probable Flood Runoff In New England equals Approx. 19'', Therefore:

$$Qp2 = Qp1 \times \{1 - \frac{STOR1}{19}\}$$

- STEP 3: a. Determine Surcharge Height and "STOR2" To Pass "Qp2"
 - b. Average "STOR1" and "STOR2" and Determine Average Surcharge and Resulting Peak Outflow "Qp3".



SURCHARGE STORAGE ROUTING SUPPLEMENT

- STEP 3: a. Determine Surcharge Height and ''STOR2'' To Pass ''Qp2''
 - b. Avg "STOR1" and "STOR2" and Compute "Qp3".
 - c. If Surcharge Height for Qp3 and "STORAVG" agree O.K. If Not:
- STEP 4: a. Determine Surcharge Height and ''STOR3'' To Pass ''Qp3''
 - b. Avg. "Old STORAVG" and "STOR₃" and Compute "Qp4"
 - c. Surcharge Height for Qp4 and "New STOR Avg" should Agree closely

SURCHARGE STORAGE ROUTING ALTERNATE

$$Q_{p2} = Q_{p1} \times \left(1 - \frac{STOR}{19}\right)$$

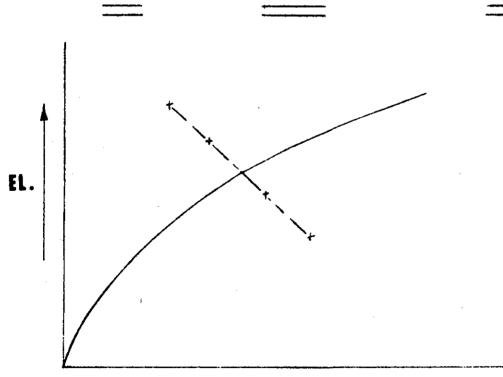
$$Q_{p2} = Q_{p1} - Q_{p1} \left(\frac{STOR}{19} \right)$$

FOR KNOWN Qp1 AND 19" R.O.

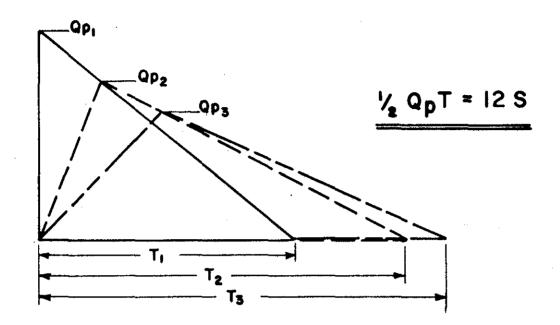
Qp2

STOR

EL.



"RULE OF THUMB" GUIDANCE FOR ESTIMATING DOWNSTREAM DAM FAILURE HYDROGRAPHS



STEP 1: DETERMINE OR ESTIMATE RESERVOIR STORAGE (S) IN AC-FT AT TIME OF FAILURE.

STEP 2: DETERMINE PEAK FAILURE OUTFLOW (Qpi).

$$Qp_1 = \frac{8}{27} W_b \sqrt{g} Y_0 \frac{3}{2}$$

Wb= BREACH WIDTH - SUGGEST VALUE NOT GREATER THAN 40% OF DAM LENGTH ACROSS RIVER AT MID HEIGHT.

Yo = TOTAL HEIGHT FROM RIVER BED TO POOL LEVEL AT FAILURE.

STEP 3: USING USGS TOPO OR OTHER DATA, DEVELOP REPRESENTATIVE STAGE-DISCHARGE RATING FOR SELECTED DOWNSTREAM RIVER REACH.

STEP 4: ESTIMATE REACH OUTFLOW (Q_{p2}) USING FOLLOWING ITERATION.

- A. APPLY Q_{p1} TO STAGE RATING, DETERMINE STAGE AND ACCOPMANYING VOLUME (V_1) IN REACH IN AC-FT. (NOTE: IF V_1 EXCEEDS 1/2 OF S, SELECT SHORTER REACH.)
- B. DETERMINE TRIAL Qp2

 $Q_{p_2}(TRIAL) = Q_{p_1}(1 - \frac{V_1}{S})$

- C. COMPUTE V2 USING QD2 (TRIAL).
- D. AVERAGE V_1 AND V_2 AND COMPUTE Q_{p2} . $Q_{p2} = Q_{p1} (1 - \frac{V_{p2}}{8})$

STEP 5: FOR SUCCEEDING REACHES REPEAT STEPS 3 AND 4.

APRIL 1978

APPENDIX E

INFORMATION AS CONTAINED IN THE NATIONAL INVENTORY OF DAMS

THAMES RIVER BASIN

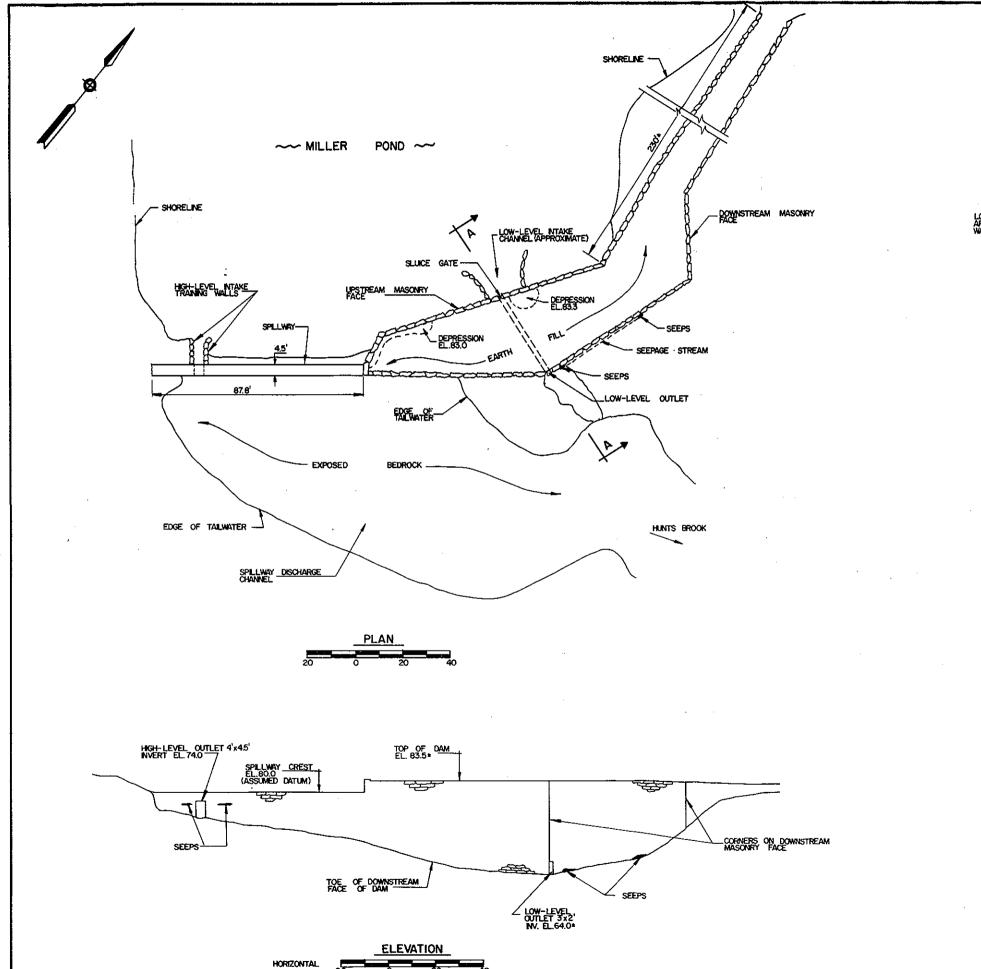
WATERFORD, CONNECTICUT MILLER POND DAM 00154

PHASE I INSPECTION REPORT NATIONAL DAM INSPECTION PROGRAM

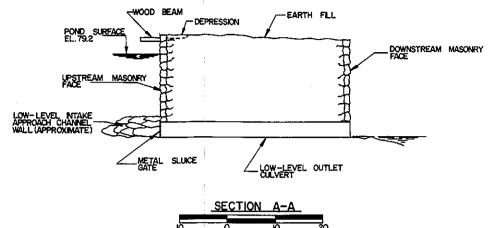


DEPARTMENT OF THE ARMY
NEW ENGLAND DIVISION, CORPS OF ENGINEERS
WALTHAM, MASS. 02154

AUGUST 1980



VERTICAL.



NOTES:

- I. THIS PLAN WAS COMPILED FROM A CAHN ENGINEERS
 INSPECTION OF THE DAM DATED MARCH 26, 1980.
 DIMENSIONS SHOWN ARE APPROXIMATE. NOT ALL TOPOGRAPHIC
 AND/OR STRUCTURAL FEATURES ARE NECESSARILY IDENTIFIED.
- 2. NO ELEVATIONS WERE AVAILABLE FOR THE DAM, THEREFORE THE WATER SURFACE ELEVATION OF 80.0 FOR THE POND SHOWN ON THE U.S.G.S. MONTVILLE QUADRANGLE MAP WAS ASSUMED TO BE THE ELEVATION OF THE SPILLWAY CREST. ALL OTHER ELEVATIONS SHOWN ARE REFERENCED TO THE ASSUMED SPILLWAY CREST ELEVATION.
- WATER SURFACE ELEVATIONS, SHORELINE AND TAILWATER CONFIGURATIONS ARE APPROXIMATE, AS OBTAINED DURING THE DAM INSPECTION ON MARCH 26, 1960.

CAHN ENGINEERS INC. U.S. ARMY ENGINEER DIV. NEW ENGLAND CORPS OF ENGINEERS
ENGINEER WALTHAM, MASS.

NATIONAL PROGRAM OF INSPECTION OF NON-FED DAMS
PLAN, ELEVATION & SECTION

MILLER POND DAM

HUNTS BROOK WATERFORD, CONNECTICUT

DRAWN BY CHECKED BY APPROVED BY SCALE: AS NOTED
H. Homman TJS PHIH DATE: MAY 1980 SHEET B-1

